
CONTENTS

Section 1. INTRODUCTORY REVIEW **1.1**

Section 2. CONTROL SYSTEM FUNDAMENTALS **2.1**

Control Principles / 2.4
Techniques for Process Control / 2.30
Basic Control Algorithms / 2.57
Safety in Instrumentation and Control Systems / 2.83

Section 3. CONTROLLERS **3.1**

Distributed Control Systems / 3.6
Programmable Controllers / 3.32
Stand-Alone Controllers / 3.50
Hydraulic Controllers / 3.57
Batch Process Control / 3.70
Automatic Blending Systems / 3.85
Distributed Numerical Control and Networking / 3.91
Computers and Controls / 3.100
Manufacturing Message Specification / 3.134
Field-Based Systems / 3.162

Section 4. PROCESS VARIABLES—FIELD INSTRUMENTATION **4.1**

Temperature Systems / 4.8
Fluid Pressure Systems / 4.47
Industrial Weighing and Density Systems / 4.188
Humidity and Moisture Systems / 4.194

Section 5. GEOMETRIC AND MOTION SENSORS **5.1**

Metrology, Position, Displacement, Thickness and Surface Texture Measurement / 5.5
Magnetostrictive Linear Position Sensors / 5.38
Object Detectors and Machine Vision / 5.65
Flat Web (Sheet) Measurement and Control / 5.92
Speed, Velocity and Acceleration Instrumentation / 5.96
Vibration Measurement / 5.111

Section 6. REAL-TIME ANALYTICAL COMPOSITION MEASUREMENTS FOR INPUT TO PROCESS CONTROL **6.1**

Introduction / 6.6
Concentration Measurement Technology and Devices / 6.10
pH Measurement: Theory and Reality / 6.23
Optical Concentration Transducers / 6.55

Ultraviolet/Visible Absorption Analysis / 6.70	
Sample Extraction, Conditioning, and Preparation for On-Line Analysis (Continuous Sample Flow versus Discrete Sampling) / 6.83	
System Control and Managing Data / 6.104	
Calibration and Validation / 6.112	
Application Examples / 6.130	

Section 7. CONTROL COMMUNICATIONS **7.1**

Data Signal Handling in Computerized Systems / 7.2	
Noise and Wiring in Data Signal Handling / 7.27	
Industrial Control Networks / 7.34	

Section 8. OPERATOR INTERFACE **8.1**

Operator Interface—Design Rationale / 8.2	
Cognitive Skills and Process Control / 8.11	
Distributed Display Architecture / 8.22	
Knowledge-Based Operator Training / 8.31	
Intelligent Alarms / 8.37	

Section 9. VALVES, SERVOS, MOTORS, AND ROBOTS **9.1**

Process Control Valves / 9.5	
Control Valve Cavitation: An Overview / 9.63	
Control Valve Noise / 9.75	
Servomotor Technology in Motion Control Systems / 9.82	
Solid-State Variable Speed Drives / 9.107	
Robots / 9.123	
Current-to-Pressure Transducers for Control-Valve Actuation / 9.139	

Section 10. PROCESS CONTROL IMPROVEMENT **10.1**

World-Class Manufacturing / 10.7	
Plant Analysis, Design, and Tuning for Uniform Manufacturing / 10.17	
Control Valve Response / 10.61	
Process Impact / 10.70	
Best Practices, Tools, and Techniques to Reduce the Maintenance Costs of Field Instrumentation / 10.86	
New Developments in Analytical Measurements / 10.107	
Fundamentals of the Quantitative NMR / 10.135	
The Improvement of Advanced Regulatory Control Systems / 10.170	
Multivariable Predictive Control and Real-time Optimization / 10.190	
Neural Networks / 10.222	

Section 11. STANDARDS OVERVIEW **11.1**

Safety Instrumented (Interlock) Systems / 11.3	
An Overview of the ISA/IEC Fieldbus / 11.14	
Batch Control: Applying the S88.01 Standard / 11.35	